



Dart Aerospace Ltd.
1270 Aberdeen St
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D3134-1**Job Sheet 209248****Part No:** D3134-1**Job Qty:** 3 pcs**Part Name:** Rod**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 4/20/20**Job Tracking No:****Due Date:** 5/11/20**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG REV E IPP B 02.11.13 Re-format; Add thread KJ**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	3 pcs	5/11/20	5/11/20	0.00	2.88	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		OP 20-04-24.
							Small Fab - Various 1		
110	QC 5	3 pcs	5/11/20	5/11/20	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	3 pcs	5/11/20	5/11/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		



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Container No: S273269**Part:** D3134-1**Job No:** 209248**Serial No/Batch:** S273269**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 04/24/20

DAS

APR 27 2020 40

9-89

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					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 37 - B4B	
130 QC 21 - SA	3 pcs	5/11/20	0.00 0.00	QC 21 - SA - 21	DAS 27	
				QC 21 - SA - 70	9-36	APR 28 2020
				QC 21 - SA - 53		
Part Op 100 - 1-Cut material to length as per Dwg D3134 2-Open both ends with Ø0.161 (#20) drill and thread both ends as per Descriptions: Dwg D3134 3-Deburr rod, no sharp edges. 4-Bend as per Dwg D3134 using template D3134-1T2 110 - QC5- Inspect part completeness to step on W/O 120 - (Identify as per dwg & Stock Location: _____), Location : CA2 130 - QC21- Final Inspection - Work Order Release						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
M304TR0.250W.049	304 Seamless Tubing .250 X .049W	1.8750 ft (.625 ea)	100-Small Fab - 1	FM 130510-1		
	MAT 18.					
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Small Fab - 1	M304TR0.250W.049	2	19	0		
Part Specifications						
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments	
1	Rod	4.700Inches ± 0.030	4.730 4.670			
2	Rod	7.440Inches ± 0.030	7.470 7.410			
3	Rod	2.750Inches ± 0.030	2.780 2.720			
4	Rod	12.000Degrees ± 0.100	12.100 11.900			

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Eng. (Non-AW) ☐ Machining ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Rec/Store/Packaging ☐ Finishing ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																																																																									
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)																																																																									
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